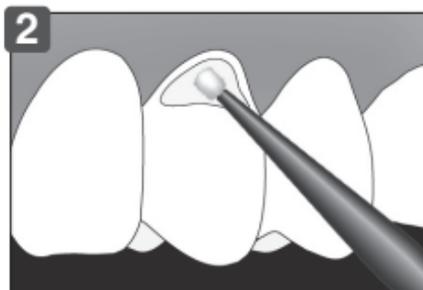


Dispense

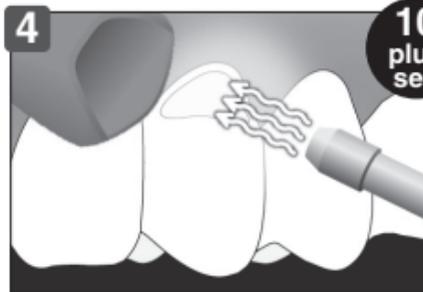
- DO NOT push the button of the Pen when the cap is closed.
- DO NOT push the button of the Pen when the nozzle is facing up.
- DO NOT hold the Pen diagonally or horizontally while dispensing.
- DO NOT use the Pen directly in the oral cavity
- DO NOT dismantle the Pen.



Apply BOND FORCE



Then rub the margins

20  
plus  
secApply weak air (5sec)  
→ Strong air (5+sec)10  
plus  
sec

Light cure

10  
plus  
sec

# TOKUYAMA BOND FORCE Pen

## ● How to use the Pen

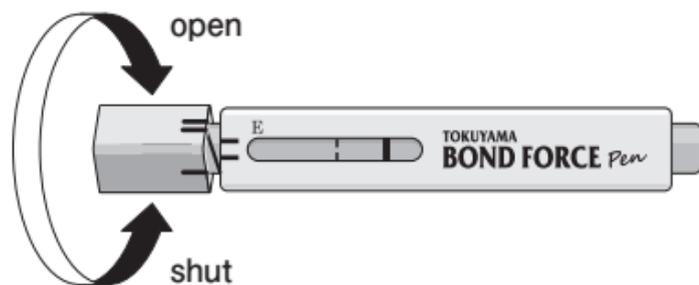
Open the cap of the Pen and dispense one or two drops of adhesive onto the Dispensing Well by holding the Pen vertically and pushing on button repeatedly until adhesive starts to flow (3 or 2 pushes, This depends on how the button is pushed and the position that the Pen is being held). Close the cap of the Pen tightly immediately after dispensing.

- Be sure to hold the Pen vertically when dispensing. Do not hold the Pen diagonally or horizontally while dispensing; this could cause the adhesive to flow back into the nozzle and become contaminated.
- Wipe off the excess adhesive from the tip of the nozzle prior to closing.
- Do not mix the adhesive with other brands of primers or adhesives.

### Indicator:

The indicator allows users to monitor the remaining amount of adhesive. Black Line moves closer to the E as the amount of material decreases. When the line nears "E", this indicates that the Pen is almost empty. This is not an exact reading but only an indication of the remaining material.

## ■ How to open and close the Pen



## ■ Indicator

